

CASHEW



(African countries, Brazil, India and Vietnam)



SIZE DESIGNATION	POUND
180 (or SLW)	140 - 180
210 (or LW)	180 - 210
240	220 - 240
320	300 - 320
450	400 - 450

WHITE WHOLE
W: WW
SW: Scorched Wholes

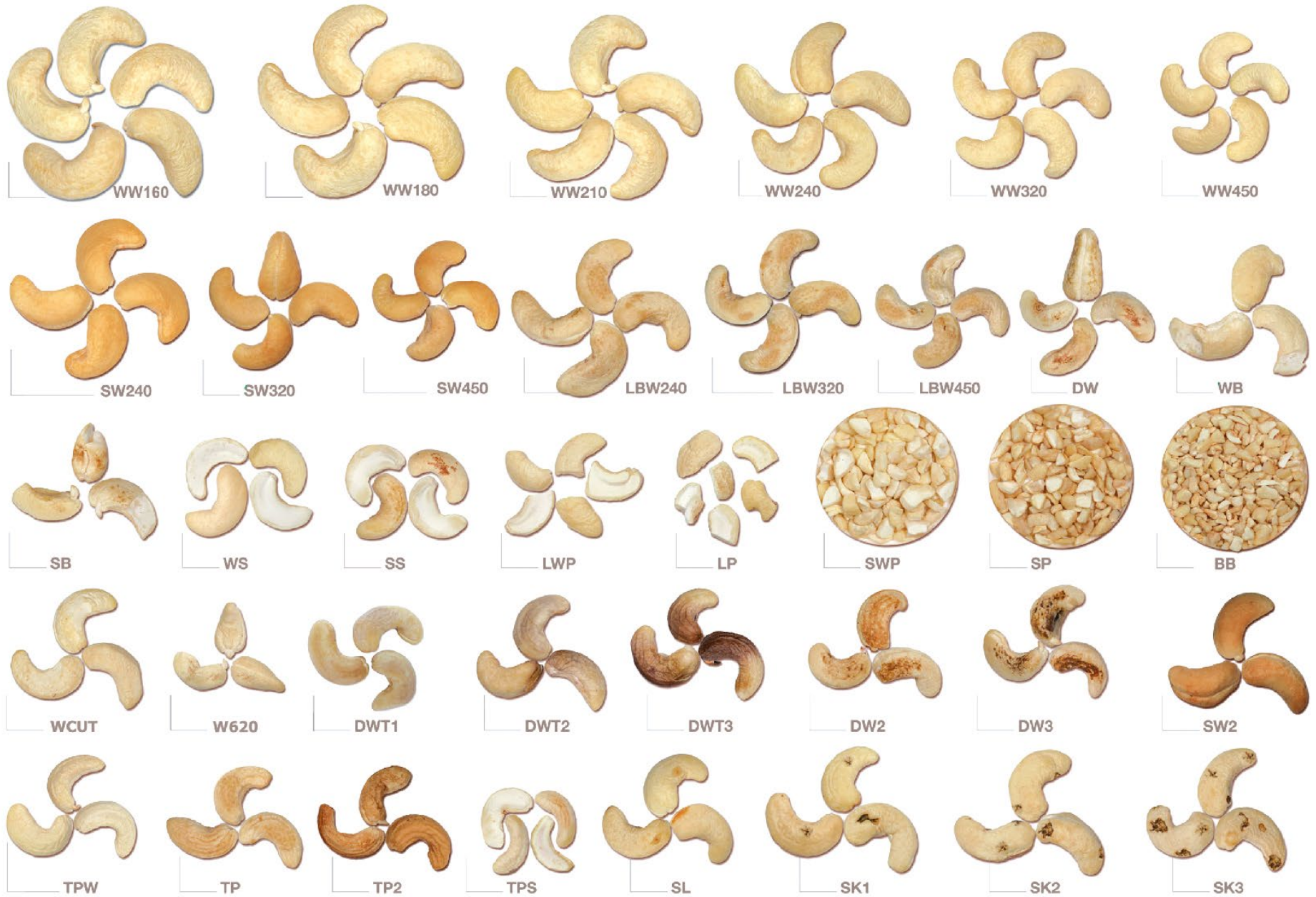
DESSERT SMALL PIECES
SPS: Scorched Pieces Seconds
DP: Dessert Pieces

SCORCHED SMALL PIECES
SB: Scorched Butts
SS: Scorched Splits
SP: Scorched Pieces
SSP: Scorched Small Pieces

BROKEN WHITE PIECES
B: Butts / S: Splits
LWP: Large White Pieces
SWP: Small White Pieces
BB: Baby Bits

DESSERT WHOLE
W: WW
SW: Scorched Wholes

QUALITY	CLASSIFIED ACCORDING TO GRADES
First quality	W180, W210, W240, W320, W450, WB, WS, LWP, SWP
Second quality	LBW210, LBW240, LBW320, LBW, SW210, SW240, SW320, SW, SB, SS, LP, SP
Third quality	DW320, DW320, DW
Fourth quality	DW2, DW3
Fifth quality	SW2, SSW2, SW3, DWT
Sixth quality	CS, SK, SK2, TPN, TPN2, TPB, DW4CS, SL ,SK2, TPN, TPN2, TPB, DW4





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CASHEW PIECES - SIEZE DESCRIPTIONS			
Grade	Name	Passing through Sieve Numer	Retained on Sieve Number
LWP, LP	large pieces	Opening > 8.00 mm	Opening = 4.75 mm
SWP, SP	small pieces	Opening = 4.75 mm	Opening = 2.80 mm
BB	grains, granules, or baby bits	Opening = 2.36 mm	Opening = 1.70 mm

Table 1. Tolerance for Defects and Damage in Raw Cashew Kernels

	First Quality	Second Quality Scorched	Third Quality Special Scorched
Serious Damage			
Insect Damage	0.5 %	1.0 %	1.0 %
Mold rancidity decay	0.5%	1.0 %	1.0 %
Foreign Matter ¹	0.01%	0.01 %	0.01 %
Maximun Serious Damage	1.0%	2.0%	2.0%
Defects			
Second Quality Scorched	5.0 %	B	B
Third Quality Special Scorched	1.5 %	5.0 %	B
Lightly Blemished Pieces	1.5 %	5.0 %	(*20% Light Brown Speckled)
Lightly Blemished Wholes	1.5 %	5.0 %	(*40% Light Brown Speckled)
Blemished Wholes	0.5 %	2.5%	(*60% Brown Speckled)
Dessert	0.5 %	2.5 %	7.5 %
Superficial Damage (scrapes)	1.0 %	2.0 %	5.0 %
Adhering Testa/Seriously Damaged ³	3.0 %/ 1.5 %	3.0 %/1.5 %	3.0 %/1.5 %
Black Speckled Kemeles			
Maximun Defect Level	8.0%	11.0 %	14.0 %

Table 2. Darnge for Defects and Damages in Small Pieces

	SP1 - SSP1 G1	SP2- SSP2 G2	SP3 - SSP3 G3
Serious Damage			
Insect Damage	0.5 %	1.0 %	1.0 %
Mold rancidity decay	0.5%	1.0 %	1.0 %
Foreign Matter ¹	0.01%	0.01 %	0.01 %
Maximun Serious Damage	1.0%	2.0%	2.0%
Defects			
Second Quality Scorched/ Color Variation	5.0 %	B	B
Third Quality Special Scorched/ Color Variation	2.0 %	5.0 %	B
Fourth Quality	0.5 %	2.5 %	10 %
Dessert	B	B	B
Superficial Damage (scrapes)	3.0 %	3.0 %	5.0 %
Adhering Testa			
Maximun Defect Level	10.0%	10.0%	12.0%

¹ The tolerance for foreign matter is in addition to the tolerance for maximum serious damage.